

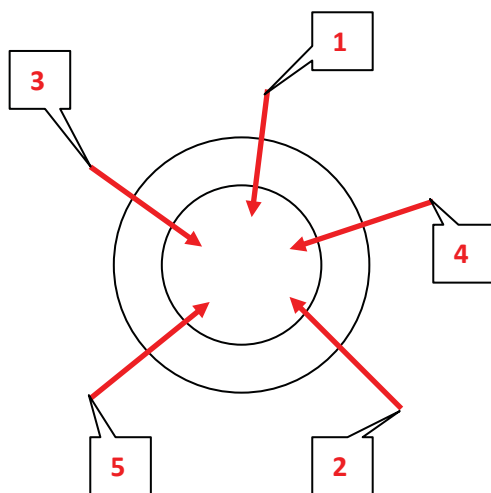
Technical Bulletin.

Ford Transit Rear Brake Drums - Judder

We would like to bring to your notice the importance of fitting and securing Ford Transit drums correctly. Failure to follow the correct procedure can result in drums being distorted and inevitably cause judder.

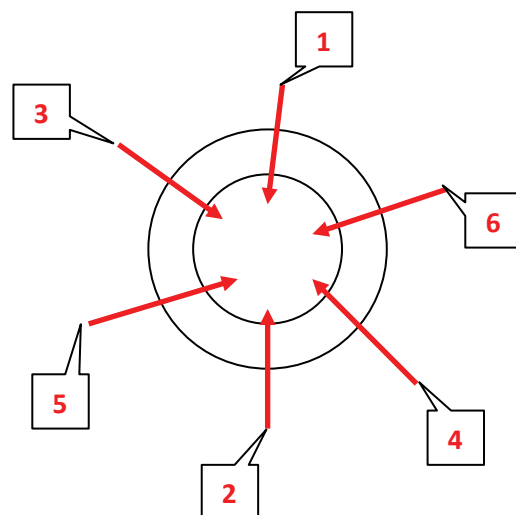
- Follow normal drum fitting procedures (cleanliness of drum to hub, etc)
- Offer wheel to studs and loosely tighten wheel nuts. Do not over tighten.
- Now gradually tighten each nut in diagonal sequence as shown below and finally to the correct torque settings.

5 stud > 100Nm



DRM9712
DRM9919
DRM9921

6 stud > 180Nm



DRM9804
DRM9920

Warning: Failure to follow this tightening sequence can cause the drum to distort.